FIG. 1

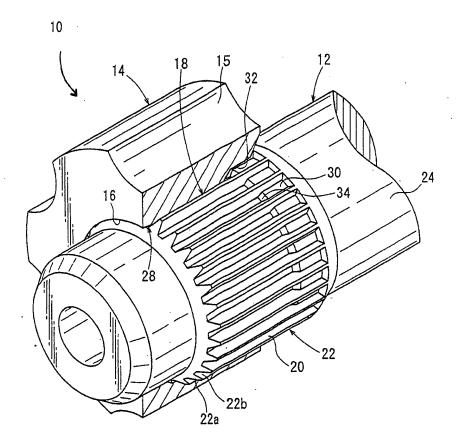
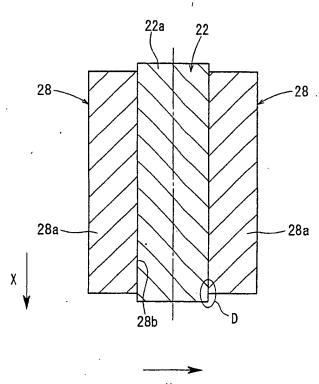
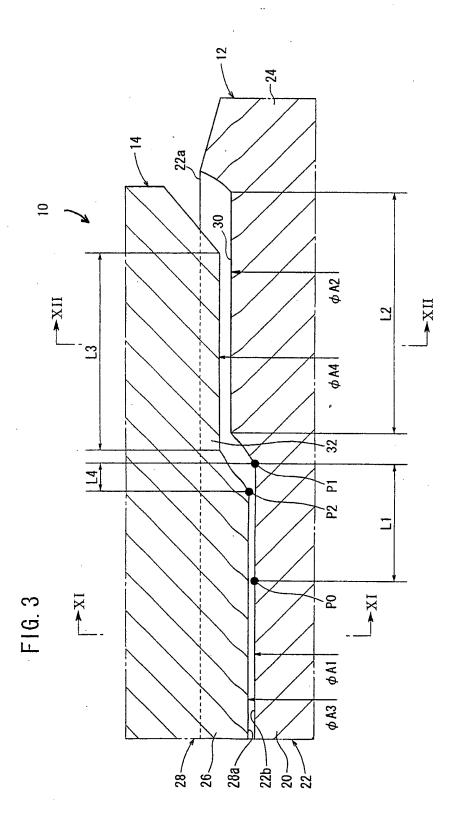
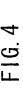
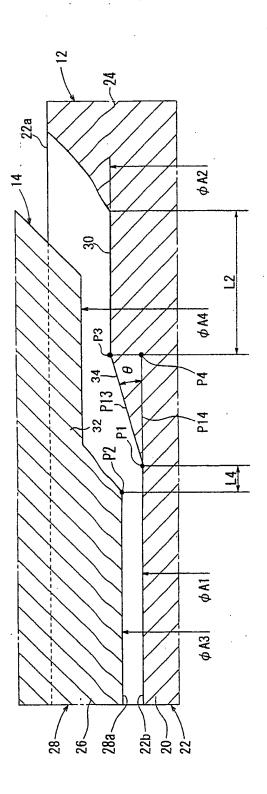


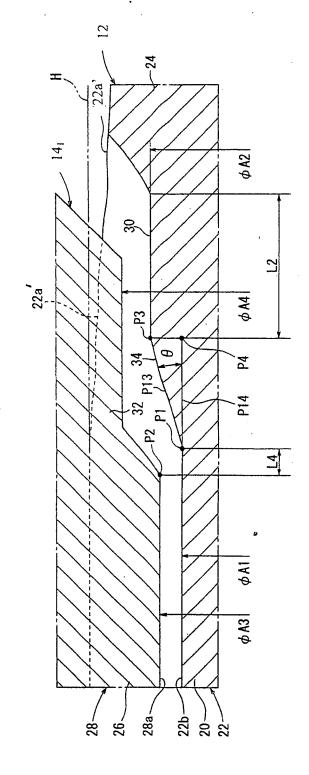
FIG. 2









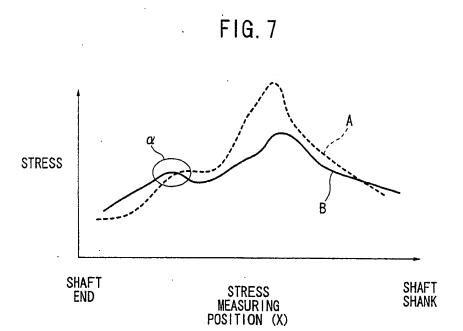


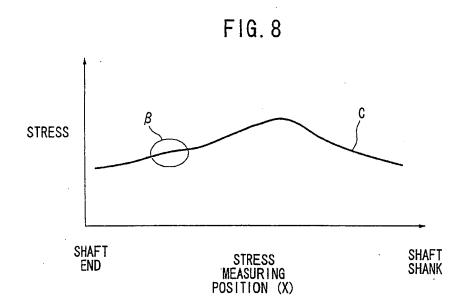
F16.5

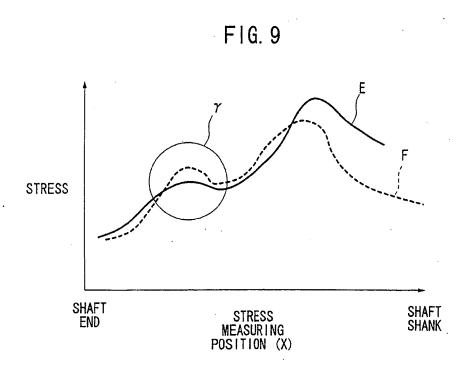
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FIG. 6

TILT ANGLE $\theta$	3°	5°	10°	15°	25°	35°	45°	90°
STRESS RELAXATION	×	0	0	0	0	0	0	×
PRODUCTIVITY	×	0	0	0	0	0	0	×







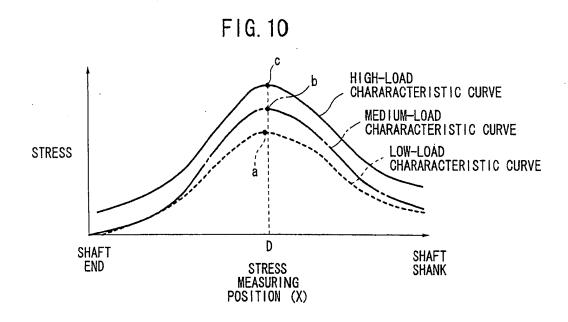


FIG. 11

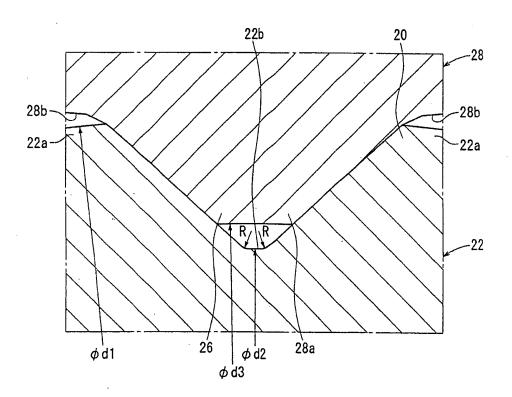


FIG. 12

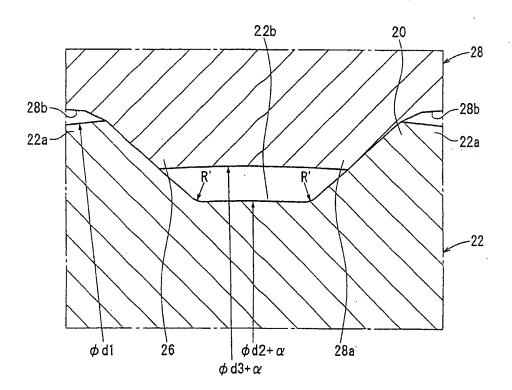
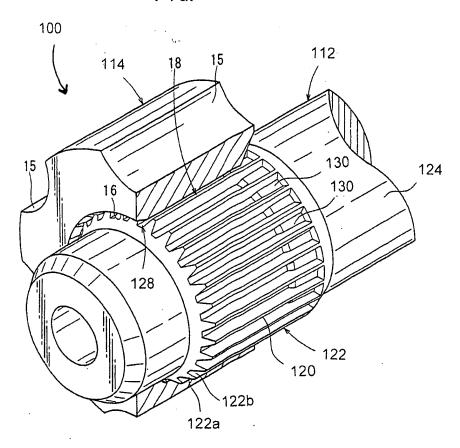
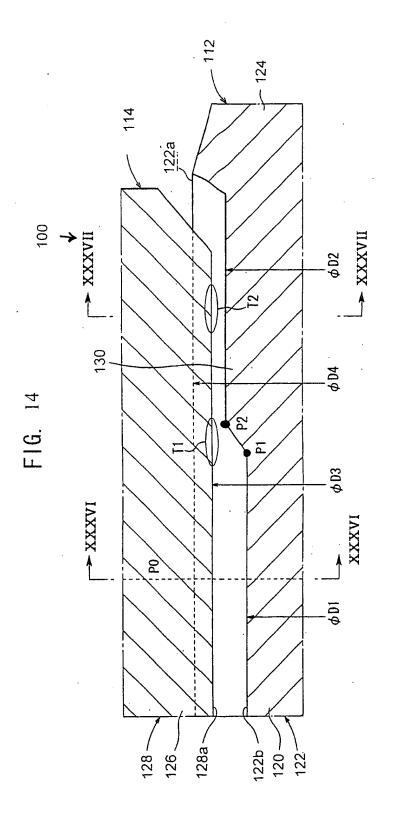
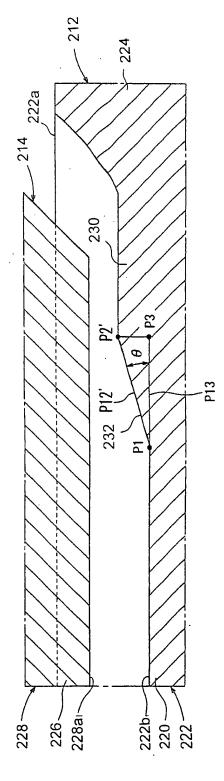


FIG. 13





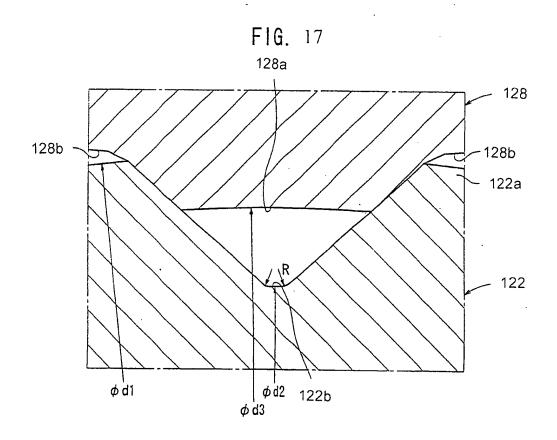


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FIG. 16

TILT ANGLE 0	3°	5°	10°	15°	25°	35°	45°	90°
STRESS RELAXATION	×	0	0	0	0	0	0	×
PRODUCTIVITY	×	0	0	0	0	0	0	×



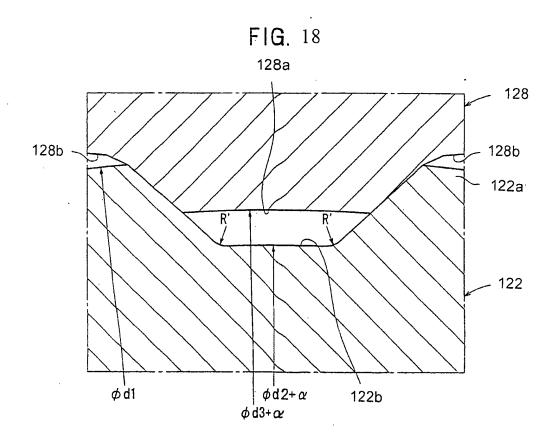


FIG. 19

